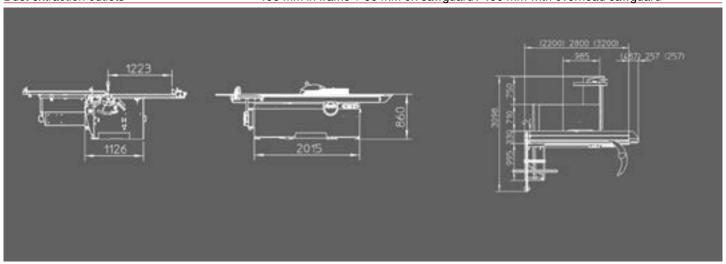




FZ300 M / FZ300 E	L Technical Data
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FZ300 W/ FZ300 EL Technical Data	
Weight	680 - 800 kg
Voltage	230 V mono / 230 V 3 phase / 400 V 3 phase
Motor power (3 phase)	4,4 kW / 6,6 hp (S6) - optional 7 kW / 9,4 hp
Motor power single phase	2,2 kW / 3 hp (S6)
Rotation speed main saw	4000 RPM (option 3000 / 4000 / 5000 RPM)
Max. saw diameter	315 mm
Max. depth of cut at 90° - 45°	90 mm (60 mm)
Cutting length	2500 mm (option 3100 mm)
Dimensions sliding table	2200 x 355 mm (option 2800 x 355 mm)
Cutting width	1250 mm (option 1000 mm / 1350 mm)
Sawblade bore	30 mm
Motor power scoring saw	0,75 kW / 1 hp (S6)
Rotation speed scoring saw	6500 RPM
Scoring sawblade (option)	120 x 20 mm
Cutting depth scoring saw	3,5 mm maximum
Dimensions sawtable	985 x 710 mm
Dimensions table extension	710 x 645 mm
Dimensions cross-cut table	970 x 540 mm
Length of swiveling cross cut fence	1565 mm (telescopic to 2550 mm)
Dust extraction outlets	100 mm in frame + 60 mm on sawquard / 100 mm with overhead sawquard



# PANEL SAWS OPTIONS & ACCESSORIES



#### **SUPPORT**

Extra support table

Can be positioned anywhere along the aluminium profile of the sliding table. Together with the outrigger table it offers a better support for large panels.



#### **DIGITAL READ-OUTS**

Digital read-out on parallel fence with micro adjustment (E300 & FZ300)

This increases ease of use and accuracy.

On the FZ300 a digital read-out on the cross-cut fence is available as well.



#### **OVERHANGING DUST EXTRACTION TUBE**

An overhanging dust extraction tube can be mounted on the sawblade protection. It offers a standard dust extraction outlet of 100 mm.

(NXZ, E300, FZ300, Z300)



#### **SAW GUARD**

Overhanging saw guard (E300, FZ300 & Z300)

For optimum safety and dust extraction, the overhanging saw guard mechanically adjusts to the height of the workpiece. The arm is easy to turn away.



#### **SCORING UNIT**

- Optional on the NXZ & E300
- Standard on the FZ300
- Diameter 120 mm, driven by seperate motor on E300 & FZ300
- Diameter 100 mm, beltdriven on NXZ

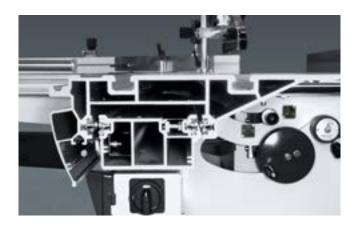
(Scoring blade is not included)

## **STRENGTHS**COMMON TO ALL ROBLAND PANEL SAWS



#### **TORSION TUBE**

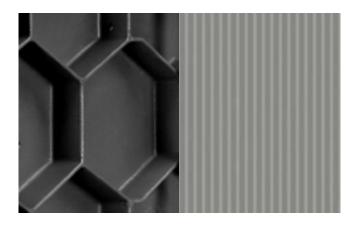
A torsion tube filled with concrete offers increased rigidity to the frame, absorbs vibrations and functions as a counterweight for the load on the sliding table.



#### **ALUMINIUM SLIDING TABLE WITH BOSS**

The aluminium sliding table is completely anodized for better hardness and rust protection. The surface of the sliding table of the Z400 and Z500 is the widest in the industry (426 mm). The Robland bearing system with hard balls on hardened steel round bars (BOSS) and automatic cleaning system ensures a smooth operation.

On every available panel saw of any brand a too hard impact on the carriage inflects an imprint on the lower profile. On any other sliding table, the upper profile has to be dismounted and has to be fixed in a complex way. Thanks to the BOSS-system, the end user can turn the steel round bars himself to obtain a new rolling surface. This way you can enjoy a perfect course of your table for many years.



#### **CAST IRON TABLES**

Our cast iron tables have a honeycomb structure for the highest strength per weight ratio. The surface is scraped. This technique with low energy dissipation guarantees a very flat surface. Microgrooves are applied for easy gliding of the wooden workpiece on the cast iron table.



#### **OVERHANGING SAW GUARD**

For optimal safety and dust extraction, the overhanging saw guard (optionally available as of E300, standard as of Z400 CE) mechanically adjusts to the height of the workpiece. The arm is easy to turn away.

On models with a cutting width of 1500 mm or more between saw and parallel fence, the angled support arm allows the cross cut of longer workpieces with a width of up to 850 mm, perfect for kitchen worktables.

## **STRENGTHS**SPECIFIC TO THE CZ & Z SERIES



### OPTIMIZED SAW AGGREGATE ON CZ SERIES & Z SERIES

The saw aggregate is made out of one piece in cast iron for natural absorption of vibrations and offers more precision and stability. Its aerodynamic design allows for optimal dust extraction. The heavy, cast-iron sawing unit rotates on large shells. The system is maintenance-free and guarantees lifelong accuracy as well as smooth movements.



#### **DIGITAL READ-OUT**

The Double Digital Flippers (DDF) system allows for a digital read-out of the position along the full length of the first part of the outrigger fence. It increases both ease of use and accuracy. The right flipper is used for measurements close to the sawblade while the left flipper allows to measure larger panels.



#### **MOTORIZED PARALLEL FENCE**

The control of the movement of the parallel fence on a ball screw allows for its very accurate positioning (X1 and X3 versions)



#### **LED STRIP WARNING**

On the Z500 models a led strip lights up near the scoring blade when it is in use. This is also available as an option on the CZ400, CZ500 & Z400 models.

# PANEL SAWS OVERVIEW

	NXZ	<b>E</b> 300	FZ300 M	FZ300 EL
Machine basics				
Manual	X	X	X	X
Electrical height and tilt	-	-	-	-
1 Axis controll (parallel fence)	-	-	-	-
3 Axis controll (parallel fence + height + tilt)	-	-	-	-
Motor powers (S6)				
Single phase 2,2 kW	0	0	0	0
3,7 kW - 3 * 400 V	S	S	-	-
3,7 kW - 3 * 220 V	0	0	-	-
4,4 kW - 3 * 400 V	-	-	S	S
4,4 kW - 3 * 220 V	-	-	0	0
7 kW - 3 * 400 V	-	-	0	0
7 kW - 3 * 220 V	-	-	-	-
9,2 kW - 3 * 400 V	-	-	-	-
9,2 kW - 3 * 220 V	-	-	-	-
Saw aggregate max. diameter				
250 mm	0	-	-	-
300 mm	-	S	-	-
315 mm	S	-	S	S
400 mm	-	-	-	-
500 mm	-	-	-	-
Scoring unit	0	S	S	S
Speeds on saw				
4000 RPM	-	-	S	S
4500 RPM	S	S	-	-
3000 / 4000 / 5000 RPM	-	-	0	0
Cutting length				
1280 mm	-	-	-	-
1600 mm	S	-	-	-
1700 mm	-	S	-	-
2000 mm	0	-	-	-
2500 mm	0	-	S	S
2800 mm	-	-	-	-
3100 mm	-	-	0	0
3500 mm	-	-	-	-
4100 mm	-	-	-	-
Cutting width parallel fence				
650 mm	-	-	-	-
700 mm	-			-
830 mm	-	-	-	-
900 mm	S	-	-	-
1000 mm	-	-	0	0
1250 mm	0	S	S	S
1350 mm	-	-	0	0
1500 mm	-	-	-	-
Digital readout				
Outrigger table	-	-	0	0
Parallel fence	-	-	0	0
Overhead saw guard	-	0	0	0
Remote control in sliding table	-	-	-	-

CZ SERIES	Z300M/EL	Z300X1/X3	<b>Z</b> 400M/EL	Z400X1/X3	<b>Z</b> 500M/EL	Z500X1/X3	M500
M	M		M		M		
EL/X1	EL	X1	EL	X1	EL	X1	EL
X1	-	X1 X1	<u>-</u>	X1 X1	-	X1 X1	<u>_</u>
X3	-	X3		X3		X3	
Λ3	<u> </u>	Λ3	<u> </u>	Λυ	<u>-</u>	Λ3	<u>-</u>
O(CZ300)	0			_			
<u> </u>	-	-	<u>-</u>	-	-		
	-	_	-	_	-	_	
CZ300	S	S	_	-	-	_	
O(CZ300)	0	0	_	_	-	_	
CZ400/O(CZ300)	0	0	S	S	S	S	
O(CZ300/CZ400)	0	0	0	0	0	0	
	<u>_</u>		0	0	0	0	S
CZ500/O(CZ400)		-	0				
O(CZ400/CZ500)	-	-		0	0	0	0
-	-	-	-	-	-	-	-
-	<u>-</u>	-	-	-	-	-	
CZ300	S	-	<u>-</u>	-	-	-	
CZ400	-	-	S	S	<u>-</u>	<u>-</u>	<u>-</u>
CZ500	-	-	-	-	S	S	<u> </u>
S	S	S	S	S	S	S	
3		<u> </u>	<u> </u>	3	<u> </u>	<u> </u>	
CZ300	S	S	<u>-</u>	<u>-</u>	<u>-</u>	-	
-	-	-	0	0	0	0	
CZ400/CZ500	0	0	S	S	S	S	S
O(CZ300)							
	_	_	_	_		-	S
S		<u>-</u>	<del>-</del>	<del>-</del>		<u>-</u>	
		<u>-</u>			<u>-</u>		
-	-	-	-	-	-	-	
- O	-	-	-	-	-	-	
	0	0	0	0	0	0	0
-	-	-	-	-	-	-	
-	0	0	-	-	-	-	
-	S	<u> </u>	<u> </u>	S	<u>S</u>	<u> </u>	
-	0	0	0	0	0	0	-
O(M/EL)	-	-	-	-	-	-	-
-	0	-	-	-	-	-	
S (X1/X3)	0	-	-	-	-	-	S
S(M/EL)	-	-	-	-	-	-	
O(M/EL)	0	0	0	-	0	-	0
O(X1/X3)	S	S	-	S	-	S	-
O(M/EL)	0	0	S	-	S	-	0
-	-	-	0	0	0	0	-
0	0	0	0	0	0	0	0
0	0	S	0	S	0	S	0
SCE(CZ400/CZ500	) 0	S	SCE	S	SCE	S	SCE
O(CZ300)							
0	0	0	0	0	0	0	0



This brochure is for information purposes only. Robland reserves the right to modify machine configurations and specifications without prior notice. Standard configurations can change over time and by point of purchase. Please consult your local dealer for accurate and up to date information.

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